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From the coal mines of Jharia to the trading floors of Mumbai, India's 400 million workers are helping to build one of the world's fastest-growing economies. The men and women in this **FORTUNE** portfolio portray a society on the move. PHOTOGRAPHS BY BENJAMIN LOWY

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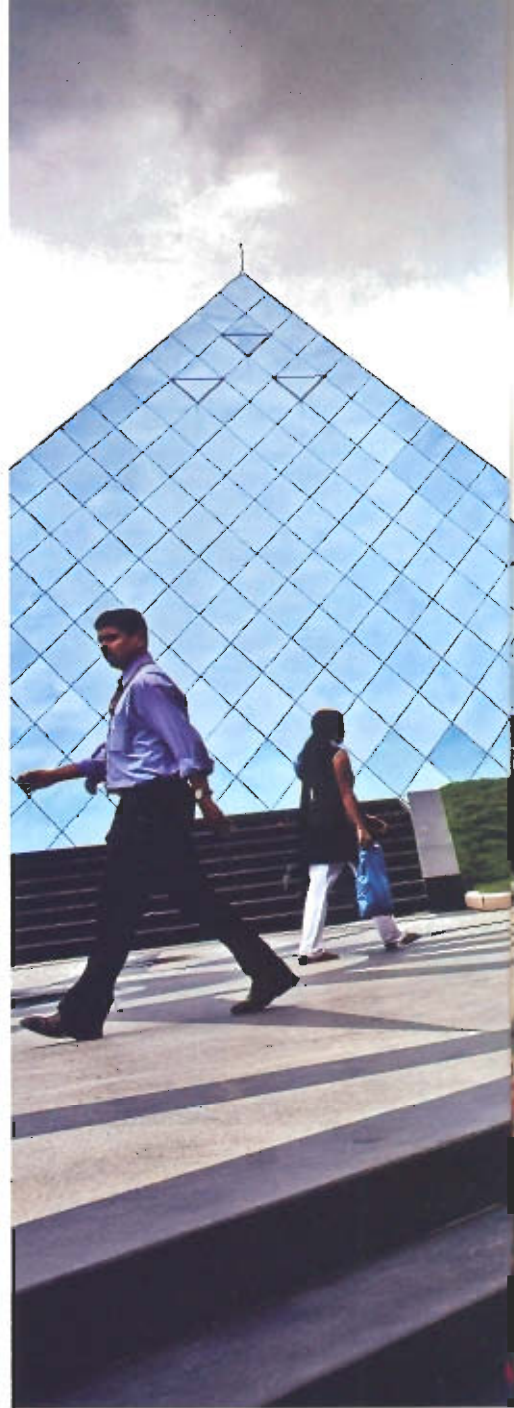
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